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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO
09/882,141	06/15/2001	Yiqiong Wang	AM1562D1	8856
7:	590 05/15/2002			
Patent Counsel			EXAMINER	
Applied Materials, Inc PO Box 450A			UMEZ ERONINI, LYNETTE T	
Santa Clara, CA 95052			ART UNIT	PAPER NUMBER
			1765	8
			DATE MAILED: 05/15/2002	

Please find below and/or attached an Office communication concerning this application or proceeding.

		AS-8				
	Application No.	Applicant(s)				
	09/882,141	WANG ET AL.4				
Office Action Summary	Examiner	Art Unit				
	Lynette T. Umez-Eronini	1765				
The MAILING DATE of this communication app Period for Reply	ears on the cover sheet with	the correspondence address				
A SHORTENED STATUTORY PERIOD FOR REPLY THE MAILING DATE OF THIS COMMUNICATION.  - Extensions of time may be available under the provisions of 37 CFR 1.13 after SIX (6) MONTHS from the mailing date of this communication.  - If the period for reply specified above is less than thirty (30) days, a reply if NO period for reply is specified above, the maximum statutory period vortice in the period of the perio	36(a). In no event, however, may a reply within the statutory minimum of thirty (3 will apply and will expire SIX (6) MONTH. cause the application to become ABAN	y be timely filed 80) days will be considered timely. S from the mailing date of this communication. DONED (35 U.S.C. § 133).				
1) Responsive to communication(s) filed on	<u> </u>					
2a)⊠ This action is <b>FINAL</b> . 2b)□ Th	is action is non-final.					
3) Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under <i>Ex parte Quayle</i> , 1935 C.D. 11, 453 O.G. 213.						
Disposition of Claims	Ex parte Quayre, 1933 C.D.	11, 433 O.G. 210.				
4)⊠ Claim(s) <u>1-6</u> is/are pending in the application.						
4a) Of the above claim(s) is/are withdraw	wn from consideration.					
5)⊠ Claim(s) <u>4</u> is/are allowed.						
6)⊠ Claim(s) <u>1-3,5 and 6</u> is/are rejected.						
7) Claim(s) is/are objected to.						
8) Claim(s) are subject to restriction and/o Application Papers	r election requirement.					
9) The specification is objected to by the Examine	r.					
10) The drawing(s) filed on is/are: a) accept	oted or b) objected to by the	Examiner.				
Applicant may not request that any objection to the						
11) The proposed drawing correction filed on is: a) ☐ approved b) ☐ disapproved by the Examiner.						
If approved, corrected drawings are required in reply to this Office action.						
12)☐ The oath or declaration is objected to by the Examiner.						
Priority under 35 U.S.C. §§ 119 and 120						
13) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).						
a) ☐ All b) ☐ Some * c) ☐ None of:						
1. Certified copies of the priority documents have been received.						
2. Certified copies of the priority documents have been received in Application No						
3. Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)). * See the attached detailed Office action for a list of the certified copies not received.						
14) ☐ Acknowledgment is made of a claim for domesti	ic priority under 35 U.S.C. §	119(e) (to a provisional application).				
<ul> <li>a) ☐ The translation of the foreign language pro</li> <li>15)☐ Acknowledgment is made of a claim for domest</li> </ul>						
Attachment(s)	. ,	-				
1) Notice of References Cited (PTO-892) 2) Notice of Draftsperson's Patent Drawing Review (PTO-948) 3) Information Disclosure Statement(s) (PTO-1449) Paper No(s)	5) Notice of Inf	nmary (PTO-413) Paper No(s). <u>7</u> ormal Patent Application (PTO-152)				
U.S. Patent and Trademark Office PTO-326 (Rev. 04-01) Office A	ction Summary	Part of Paper No. 8				

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#### **DETAILED ACTION**

### Claim Rejections - 35 USC § 102

1. The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless -

- (b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.
- 2. Claims 1-3 are rejected under 35 U.S.C. 102(b) as anticipated by or, in the alternative, under 35 U.S.C. 103(a) as obvious over Komura et al. (US 5,423,941) in view of Harshbarger et al (US 4,208,241).

In claim 1, lines 1-2, "for a silicon substrate connected to a low power bias source" is not given patentable weight because the claim recites functional language which tells intended use of rather than describe the invention.

Komura teaches etching a silicon semiconductor substrate with an etchant gas mixture comprising HBr, SiF<sub>4</sub>, He, O<sub>2</sub>, and SF<sub>6</sub> (Figure 1A; column 4 line 23-27; column 6, lines 49-52, 63-66; Tables 1, 2, 3, and 6; Figure 3; and column 4, lines 8-24).

Komura differs only in failing to teach an anisotropic etch mixture.

Harshbarger teaches anisotropic etching refers to etching resulting in an essentially flat, vertical etch wall on a plane approximately that of the initial resist edge prior to etching (column 4, lines 49-57), which is similar to Komura's trench in Fig 1A.

Komura's etchant mixture provides a trench with a good configuration preserving a slight taper of trench side wall at an angle near 90° (column 2, lines 30-34, 52-57;

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Tables 1, 2 and 6; and Figure **1A**). Since Komura's etchant mixture etches silicon to form a structure which has characteristics of an anisotropic etch as taught by Harshbarger, then it is the examiner's position that one having ordinary skill in the art at the time of the claimed invention would have found that using Komura's etchant mixture would result in an anisotropic etch mixture consisting of at least one of the fluorine-containing gases selected from the group consisting of SF<sub>6</sub>, Si<sub>2</sub>F<sub>6</sub>, and SiF<sub>4</sub>; HBr and oxygen, as the claimed invention for the purpose of forming a trench having a good configuration.

#### Claim Rejections - 35 USC § 103

- 3. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
  - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 4. Claims 5 and 6 are rejected under 35 U.S.C. 103(a) as being unpatentable over Komura '941) as applied to claim 1 above.

Komura differs only in failing to specify recited processing variables such as the volume ratio of HBr:SF<sub>6</sub> of 0.1 to 10, **in claim 5** and HBr and SF<sub>6</sub>:O<sub>2</sub> of 0.1 to 10, **in claim 6**.

It would have been obvious to one having ordinary skill in the art at the time of the claimed invention to employ any of a variety of processing variables such as those Art Unit: 1765

claimed by the applicant. They are well-known variables in the etching art and known to affect both the rate and quality of the etching process. Conducting routine experimentation for the purpose of obtaining the best-etched product would optimize the selection of a particular value. Changes in temperature, concentrations, or other process conditions of an old process do not impart patentability unless the recited ranges are critical, i.e., they produce a new and unexpected result. *In re Aller et al.*, 105 USPQ 233.

## Allowable Subject Matter

5. Claim 4 is allowed. The following is a statement of reasons for the indication of allowable subject matter: Prior art fails to teach an etch mixture consisting essentially of a fluorine-containing gas that includes Si<sub>2</sub>F<sub>6</sub> along with SF<sub>6</sub> and SiF<sub>4</sub>; and HBr and oxygen.

#### Conclusion

6. Applicant's amendment necessitated the new ground(s) of rejection presented in this Office action. Accordingly, **THIS ACTION IS MADE FINAL**. See MPEP § 706.07(a). Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the

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shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later

than SIX MONTHS from the date of this final action.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Lynette T. Umez-Eronini whose telephone number is 703-306-9074. The examiner can normally be reached on Second Friday.

Itue May 10, 2002 BENJAMIN L. UTECH SUPERVISORY PATENT EXAMINER TECHNOLOGY CENTER 1700